

PBS-4100R+

VIBRATION
&
BALANCING
SYSTEM

The standard in
gas turbine
engine testing



PBS-4100R+

A complete Vibration System

MTI Instruments sets the standard in gas turbine engine testing with the PBS-4100R+. Designed specifically for test cell use, the PBS-4100R+ provides extensive vibration monitoring and analysis capabilities along with “one-shot” balancing solutions. The PBS-4100R+ is the one system that does it all.



Collect vibration survey data from a wide range of sensors quickly and accurately. Vibration readings are converted and presented in desired units.

Display vibration data in several different formats including tables, bar graphs and X-Y plots.

Multiple Tracking filters track rotor synchronous components and other frequencies of interest for all vibration channels.

Analog outputs can be used to send measured values to other test cell equipment.

Digital Data Interface – Easily connect the PBS-4100R+ to other test cell computers and networks. Download data and even control operation of the unit.

Long term testing – Collect data over many days for endurance and performance testing. All data can be viewed during and after the test.

Frequency Spectrums – Displayed in real time for all channels to aid in diagnosing vibration problems.

Waterfall Spectrums – The PBS-4100R+ displays real time waterfall spectrums to pinpoint speed related issues.

Balancing – Quickly reduce vibrations by using the **WinPBS Balance Wizard**. Trial weight and stored Influence coefficient balancing methods are both supported.

Balancing from Survey Data – Save time and fuel by balancing from vibration survey data. Use previously acquired vibration survey data to make balancing even easier.

A Complete Vibration System

Engine vibration testing is a complex task requiring the latest technology to ensure accuracy and efficiency. The PBS-4100R+ provides a complete solution to your vibration testing needs.

PBS-4100R+

Get the job done fast

The PBS-4100R+ has all the functions and capabilities to consistently make accurate vibration measurements and provide you with the data and information you need to complete your vibration testing.



Photo courtesy of General Electric Co.

Used with all engine Types - The PBS-4100R+ system can be used with any engine type that you test. Select the engine type from an on-screen menu and the PBS-4100R+ automatically customizes its screen display and recalls data files for that type. New engine types can be added easily.

Complete Documentation Capability - All balancing and diagnostic information is stored by engine type and serial number for easy reference. Summary reports indicate initial and final vibration levels at each speed for each channel. Detailed reports provide complete information on every balance operation, including data readings, trial weights, and balance solutions. All reports are generated automatically and can be used for trend analysis, record-keeping and management summaries.

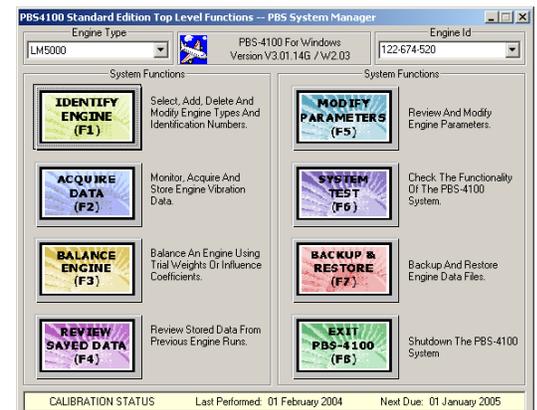
Real-Time data displays of up to twelve vibration channels provide data instantly to tell you what the machine is doing. Data is collected for all vibration channels at least 10 times per second to ensure that nothing happens without being detected. While the state-of-the-art Digital Signal Processor is collecting vibration data, users may view the data in several different formats. This means that you can monitor and save frequency spectrums while you are performing a vibration survey helping you to save time and fuel.

Trim Balancing - When vibration levels need to be reduced, the **WinPBS Balancing Wizard** gets the job done quickly and accurately. Balancing from previously saved survey files and using stored influence coefficients ensure that the engines get balanced accurately and in the least amount of time. You may balance the engine using either the fan or turbine balance planes or both, and you can preview the results with the exclusive PREDICT feature.

Save and Retrieve Data - Any data that you acquire with the PBS-4100R+ can be saved and then viewed at a later date. Being able to review spectrum and survey data makes diagnosing vibration problems easy. Saved data may also be printed or transmitted digitally to your customers or other computers for review and analysis.

A complete system - With its unique tachometer signal conditioning circuitry, the PBS-4100R+ can accept speed signal from all engine types. It can also operate with any type of ground test tachometer. The PBS-4100R+ can be used with all types of vibration sensors, and several designs of charge amplifiers are available for use with accelerometers.

The main menu provides easy access to all functions.



Impressive Speed Signal Processing

Automatically located all types of embedded 1/rev signals from an tachometer type.

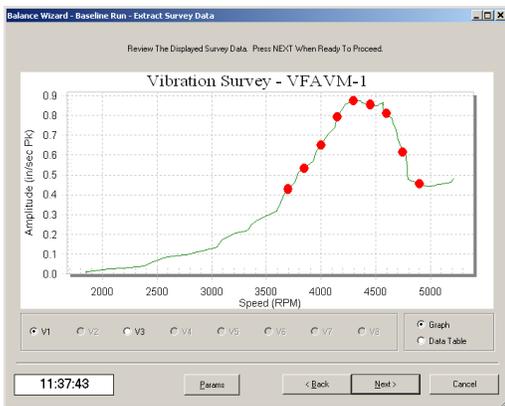
PBS-4100R+ Expert Balancing at your fingertips

When an engine has a vibration problem, you want to fix it fast. And if balancing is required, you want it performed accurately and quickly. Traditional methods require multiple engine runs, consuming time and fuel. Other “automated” balancing systems require you to manually enter readings into a computer or to guess which specific balance weights to use.

The PBS-4100R+ system collects vibration data, calculates a precise balance solution, and determines the specific balance weights required – in one shot, after only one engine run.

Accurate Solutions - The balance solution is more accurate than can be obtained by any other method. In fact, the PBS-4100R+ system actually improves its ability to calculate a quick, accurate solution every time it is used. It stores “influence coefficients” from each successive balance run and uses this information to fine-tune future balance calculations.

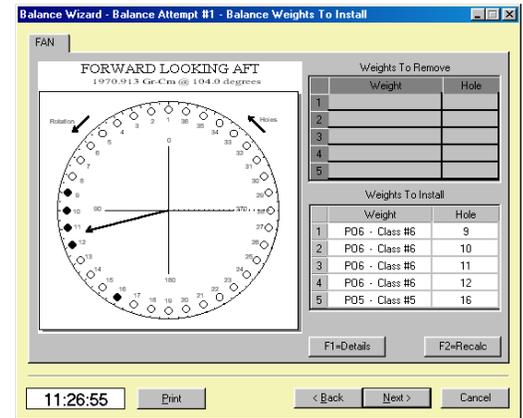
Balance Using Survey Data – Let the Balancing Wizard pick the data from an earlier vibration survey using pre-defined balancing speed points. Select the file to use and the system picks all the data points. Saves time. Saves fuel.



Pre-defined balancing speeds highlighted on a vibration survey graph.

Two-Plane Balancing - The PBS-4100R+ can perform two plane balancing (both fan and turbine) at multiple speeds, a requirement for many newer engine designs. It calculates solutions for both the fan and the turbine; you can choose to install balance weights in either or both planes.

Core Balancing - The PBS-4100R+ can be configured to balance the high pressure spool using a specialized fourth tachometer input.



One easy to read display shows the size and location of balance weights to install.

Easy to use - You don't need years of experience or knowledge of computers to operate the PBS-4100R+. The **Balancing Wizard** provides a series of clear instructions to guide you through the balance process. The process is so simple that time and fuel required for balancing are typically reduced by up to 80 percent. All data is saved and a full report is available. The PBS-4100R+ also uses sophisticated techniques to guarantee that an engine is balanced using the minimum number and size of weights. It even considers previously installed trim weights to prevent you from exceeding the manufacturer's limit for total weight.



Knowing exactly where to install weights eliminates errors

Multispeed Balancing

Balance engines that exhibit vibration peaks at up to 20 speeds by providing the optimum balance solution for the entire set. You can also bias the solution by assigning a higher priority to one or more speeds. With this capability you can ensure that the final vibration levels will be reduced within your specific operating range.



PBS-4100R+ Designed to meet your testing needs

The PBS-4100R+ has been designed to meet all of your testing needs. An extensive library exists of pre-programmed engine parameters for the most popular aircraft and industrial gas turbine models. These parameters reflect the most common and standard test parameters. Users can also modify the parameters to custom tailor the system to their particular testing requirements.

Multiple Engine Capability - Only two clicks of the mouse are required to “re-program” the PBS-4100R+ for a different engine type. This means that change-over is quick, easy, and error free. Consistency between tests is ensured because engine testing parameters are stored inside the PBS-4100R+ using access control passwords. Parameters are available for more than 150 different engine types and new models and special variants are easily established.

Test Parameters - There are over 250 individually settable parameters for each engine type to enable test flexibility and control. Parameters include operating speed ranges, sensor sensitivities, vibration readout units, trim balancing weight values, balance weighting factors and many more. Once established, the parameters for a specific engine type are used for every engine test. All factors can be password protected to ensure configuration control and test standardization.



Engine parameters exist for most gas turbine designs

Vibration displayed the way you want

The PBS-4100R+ constantly acquires vibration and speed data from all enabled channels using its Digital Signal Processor. This means that you can view this data “real-time” in several different ways, and at the same time save it as well as print it out in your favorite format.

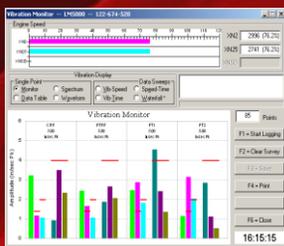
Bar Graphs are a great way to watch the relationships between broadband and tracked vibration levels for all channels. The color coded bars provide instant indication of changing values.

The Data Table provides a tabulated listing of the values of all vibration reading and components. Phase of the vibration is also provided. This is a great display for printing “snapshots” at specific operating points.

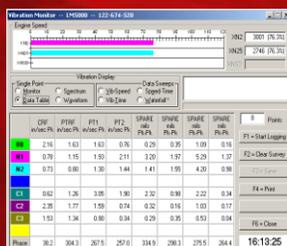
Spectrum Graphs are used to identify the various components of a vibration signal. 400 or 800 line displays make identification of vibration sources easy.

Waterfalls are a powerful diagnostic tools to observe and document changes in frequency spectrum content as a function of engine speed or time.

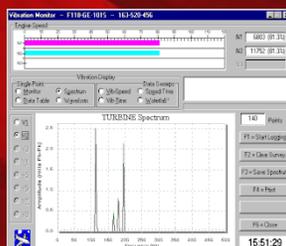
Surveys illustrate the relationships between broadband and tracked component vibration levels and engine speed. Use them to identify high vibration speed points within the operating range.



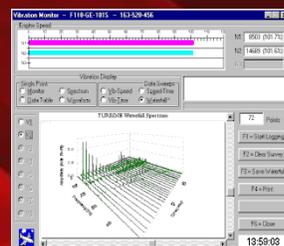
Bar Graphs



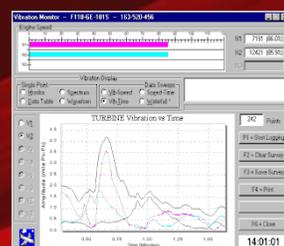
Data Table



Frequency Spectrums



Waterfall Plots



Surveys



PBS-4100R+ Exchange data easily

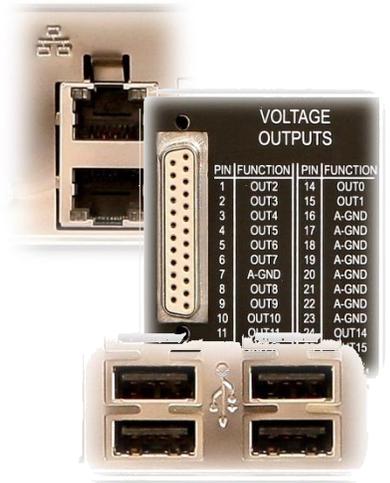
The PBS-4100R+ offers several standard and optional features to enable integration of vibration and speed data with other systems. Being able to exchange data with other systems can make engine testing more efficient, more accurate and can provide your customers with additional value and information.

Digital Data Interface - Transmit vibration and speed data collected by the PBS-4100R+ directly to other computers using a high speed Ethernet interface. Vibration data for all channels (broadband, rotor synchronous, filtered frequencies of interest and phase) is all available over the high speed link. Capture this data on other computers using LabView software or other Windows or Unix based programs using optional **WinPBS** software and immediately improve your productivity.

Analog Outputs – In cases where a digital data link is not practical, up to 32 channels of voltage or 4-20 mA current loop signals can be installed to send signals proportional to actual vibration, vibration component and speed readings to other equipment.

Export Data – The PBS-4100R+ can export vibration data for use in EXCEL and other numerical analysis programs. This is an excellent way to share raw data with engineering and other analytical groups.

Bitmaps can also be produced from many of the graphs generated by the PBS-4100R+ and sent as attachments in e-mails, to share test results with customers or members of your team.



Several of the ways to easily exchange data

Maintain your PBS-4100R+ with built-In features

The PBS-4100R+ includes self-test and calibration tools to ensure your system remains accurate and available for all your testing. A System Test menu provides users with several functions to ensure system availability, reliability and accuracy.

The Hardware Check function of the PBS-4100R+ quickly performs a test of all hardware components. Faults are isolated to the board level.

The Signal Check function of the PBS-4100R+ permits direct reading of every vibration and speed channel to aid in system testing and calibration. Each channel may be read in volts or frequency. Alternatively, standard engine testing parameters can be used and signal readout units are the same as during live engine tests.

The Calibration Check function of the PBS-4100R+ performs an automated accuracy check of every vibration channel in the system utilizing the 1510A signal source. It includes step-by-step instructions including connection diagrams. At the conclusion of the check, a summary table of actual readings and factory acceptance limits is displayed.



05/17/2003 10:00

Channel	Frequency (Hz)	Input Voltage	Measured Pk-Pk	Pk-Pk Tolerance	Pk-Pk Low Limit
1	0.000	ms	0.005	0.025	-0.025
1	100.0	2.500 ms	7.066	0.071	7.000
1	100.0	5.000 ms	14.127	0.071	14.071
1	100.0	7.000 ms	19.781	0.198	19.601
			0.002	0.025	-0.025
			7.084	0.071	7.000
			14.171	0.071	14.071
			19.834	0.198	19.601
			V0.003	0.025	-0.025
			7.052	0.071	7.000
			F 1.0	%	14.071

WINPBS Calibration Check Wizard

Inputs

CHAN 1

FREQ (Hz)

VOLTS 0.000

Readings

PK-PK -0.001

RMS -0.003

DC 0.002

N3 RPM %

	V1 Volts Peak	V2 Volts Peak	V3 Volts Peak	V4 Volts Peak
R1	0.463	0.949	0.733	1.270
N1	0.463	0.947	0.727	1.269
N2	0.463	0.947	0.727	1.269
N3	0.000	0.000	0.000	0.000

Volts Peak



One System that Does it All!

Provides extensive vibration monitoring and analysis capabilities along with the fastest possible "one-shot" balancing solutions

PBS-4100R+ Advanced balancing and diagnostic capabilities

The PBS-4100R+ system is more than an easy-to-use vibration and balance analyzer. It gives you a full range of diagnostic capabilities that identify engine problems.

VIBRATION SURVEY ANALYZER and TRACKING FILTER

Plots engine vibration (broadband, tracked N1 and optional N2/N3) across the entire engine speed range. It allows you to determine how much vibration is caused by engine unbalance and how much is caused by other factors. You won't waste hours trying to balance an engine when balancing won't solve the problem.

This feature also allows you to identify speeds where vibration peaks occur. The PBS-4100R+ provides a balance solution to reduce vibration at all peaks simultaneously.

Type
Acceleration only, deceleration only, accel/decel or decel/accel

Data Collection
A complete set of engine speeds and vibration data is collected 10 times per second regardless of engine speed.

FREQUENCY SPECTRUM ANALYZER
Provides a high-resolution, 400 or 800 line frequency spectrum that breaks the vibration signal into its components. This reveals which engine systems are causing vibration problems.

Type
High-resolution 400 or 800 line spectrum with resolution enhancement.

Channels
Uses all enabled data channels. Any channel may be enabled or disabled individually.

Frequency Range
10 to 10,000 Hz

DIGITAL OSCILLOSCOPE AND VOLTMETER
Provides a live display of the quality of vibration signals. You won't waste time working with bad data or trying to solve instrumentation problems through trial and error.

Type
Free running data acquisition provides real-time display. Users may select time and voltage axis ranges including auto range functions. Zoom mode allows detailed view of wave shape.

Channels
Switch between any of the enabled vibration channels.

Channels
Uses all installed and enabled data channels. Any channel may be enabled or disabled individually.

Displays
Vibration vs. speed data displayed in color coded real-time graphics. Other selectable options of digital and bar graph formats. Broadband and components color coded.

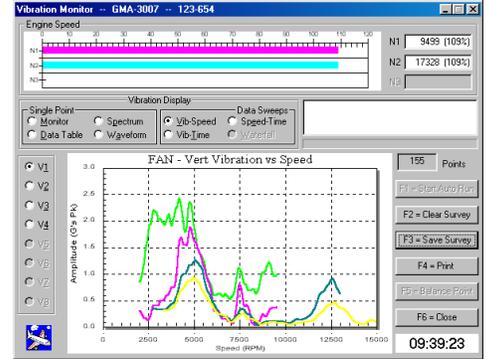
Spectrum Display
X-Y plot of vibration amplitude vs. frequency. Both plot axes can be expanded for better resolution, including auto scaling and zoom.

Waterfall Display
Valuable 3D plot of spectrum vs. time. Viewing perspective can be changed and all plot axes can be expanded for better resolution, including auto scaling and zoom.

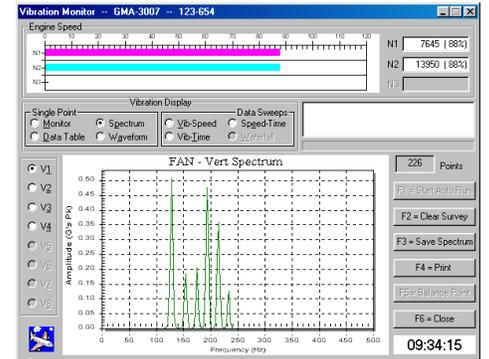
Readouts
Digital display of volts (pk-pk, rms, and dc) Amplitude for each channel.

Voltage and Time Axis
Auto ranging or user definable voltage axis settings.

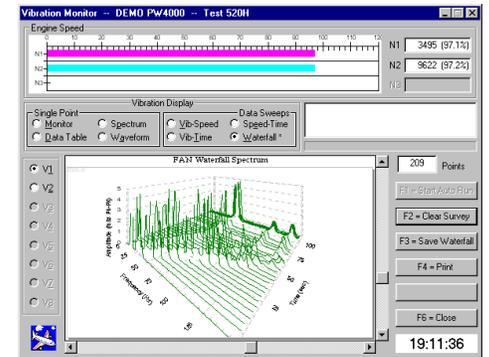
Speed Display
Continuous display of current engine speed in rpm and % of full speed.



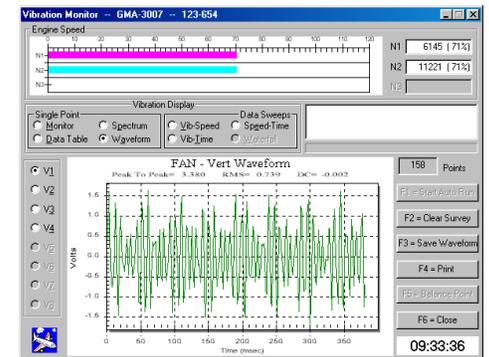
The vibration survey helps the user select the engine speeds at which balancing is required.



The 400 or 800 line frequency spectrum pinpoints the sources of engine vibration.



Waterfall spectra identify changes during speed changes.



The oscilloscope display can be used to detect faulty sensors and other problems.

PBS-4100R+ Specifications

ENGINE TYPES

CFMI: CFM56-2, -3, -5, -7, LEAP

GE: CF34 Series, CF6-6, -50, -80, GE-90, CJ-610, CF-700, F101, F110-100, -129, -132, -400, F118-101, LM-1500, 1600, 2500, 6000 (all versions)

Honeywell: ALF502, LF507, TFE731 (all models)

P&W: PT6, JT3D, JT8D (all small and large models), JT9D (all models), JT15D (all models), PW2000 -2037, -2040, -2043, PW4000 (All Models), F-100 (all models), F-117, PW Geared Turbofan, GG4 and other industrials.

Rolls-Royce: RB211-22B, RB211-524B/C/D, RB211-524G/H, Trent (all models), RB211-535C/E4, Tay (all models), Spey.

Rolls-Royce-Allison: GMA3007

IAE: V2500 (all models)

Many other marine, industrial and military engines and APUs also supported. Call MTI Instruments for more information.

VIBRATION SIGNALS

Vibration Channels	Up to 20
Type	Differential, AC coupled (5 Hz)
Voltage Range	0 to ± 10 V peak
Resolution	16-bit A/D
Accuracy	Better than 0.5%
Frequency Range	5 Hz to 10 kHz
Input Impedance	1 M Ohms
Vibration Sensors	Uses existing engine pickups; also accepts ground test pickups.

SPEED SIGNALS

Channels	N1 & N2 (std); N3 (optional)
Type	Single-ended, AC coupled (5 Hz)
Speed Signal	Discrete 1/rev or automatically locates imbedded 1/rev reference on any N1 signal.
Sensor Type	Uses existing engine N1 signal from magnetic sensors or tach-generator. Also accepts optical tach, strobe, etc. with no adjustment.
Voltage Range	50 mV-100 V peak, auto ranging 1Hz
Frequency Range	to 15kHz
Accuracy	Better than 0.02%
Input Impedance	100 K Ohms

mti instruments

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BALANCING

Balancing Methods	User Selectable: "One Shot" (stored influence coefficients) Trial Weight (baseline and trial weight run) Both methods calculate a weighted, least-squares solution over all engine speeds and active channels.
Balance Speeds	1 to 20 speeds simultaneously, 500-75,000 rpm range
Balance Channels	1 or 2 channels simultaneously (1 to 8 channels optional), typically used with fan and turbine pickups.
Balance Planes	1 or 2 (fan and turbine) simultaneously; accounts for uneven hole spacing and unavailable holes; can calculate balance weights for one plane that will effectively balance both planes.
Balance Weights	Up to 20 standard weight classes, displayed by class and part number. User can add own weight classes and specify custom-ground weights.

GENERAL

Power	115/230 V ac $\pm 10\%$ / 50-400 Hz $\pm 10\%$ autosensing, auto switching
Weight	25 lb. (11 kg)
Dimensions	19 inch rack mount EIA standard 7 inches high (18 cm) 14 inches deep (36 cm)
Temperature	0 to 55°C (operation) -20 to 70°C (storage)
Relative Humidity	5 to 95% Non condensing (operation) 5 to 90% (storage)
Vibration	3 to 200 Hz at 1.0 g (operation) 3 to 200 Hz at 1.5 g (storage)
Shock	5 g (operation); 80 g (storage)

OPTIONS AND ACCESSORIES

- Rack-mount or test cell charge amplifiers
- Vibration sensors
- Padded shipping/storage cases
- Precision signal sources
- Training course

PBS-4100R+ Rev. Doc. 7001-0131 03-01-2018

Contact MTI Instruments for more information about the PBS-4100R+ system or to discuss your particular needs.

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MTI Instruments is a world leader in advanced technology products for manufacturing, computer and aerospace industries. MTI has gained world-wide recognition with over 45 years of experience designing and manufacturing leading-edge products.

The PBS-4100 line of products are sold around the world to engine manufacturers, engine and aircraft maintenance organizations, commercial airlines and military organizations.